

## Assembly Instructions JK125/270 with High Stand

|       |   |  |
|-------|---|--|
| Notes | a | <b>DO NOT THROW AWAY OR REMOVE ANY OF THE INSULATION MATERIALS - THESE ARE NOT PACKAGING!!!</b>  |
|       | b | <b>Two people will assemble the machine quicker than one.</b>  |
|       | c | <b>Self-tapping screws X - these have a larger diameter than the holes - do not be afraid to 'force' them - the idea is that they cut a thread in the metal of the end panels. Do not fully tighten the screws until all panels are in place</b> |

**Tools**      2 x 13 mm spanners / wrenches (or adjustables)  
                   Cross head / Phillips screwdriver

**Diagram**      **What to do**  
**No.**

|   |   |   |
|---|---|---|
| 1 | a | Attach one end of flat brace R to one of the A pieces as shown using bolt P and nut J. <b>Note that it should be attached to the leg of the A piece that does NOT have the holes for the diagonal bracing pieces in it.</b> |
|   | b | Insert one threaded rod B through the hole in the top of the support A and the other through the bottom hole in A and the brace R as shown.   |
|   | c | Hand-tighten lock-nuts J onto the end of the threaded rods B  |

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|---|--------------------------------|
| 2 | Slip steel pipes C over rods B |
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| 3 | Insert the long plastic pipe D over pipe C as shown in diagram 3 (this might have been done in the factory). |
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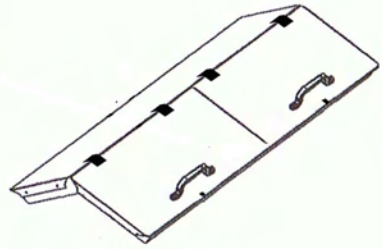
|   |   |   |
|---|---|---|
| 4 | a | Slip 1 x plastic pipe M over plastic pipe D.  |
|   | b | Place metal side panel E onto D (if tight, lubricate with washing-up liquid)  |
|   | c | Place insulation Fa onto D and line up the ventilation holes with those on E  |
|   | d | Place 1 x plastic pipe L onto D and push down as far as it will go.   |
|   | e | Place plastic plate K onto D, followed by the insulation Fb and the other plate K .   |
|   | f | Line up the holes on plates K and push plastic bolts V through the insulation.  |
|   | g | Screw on plastic nuts U and tighten until the insulation is compressed about ¼" or 5mm  |
|   | h | Place other plastic pipe L onto D, pushing it down as far as it will go.  |
|   | i | Push insulation Fa onto D followed by the metal side panel E, lining up the ventilation holes, then other plastic pipe M.   |
|   | j | Attach one end of the other brace R to the remaining A piece with bolt P and nut J. Note that it should be attached to the leg of the A piece that does NOT have the holes for the diagonal bracing pieces in it. |
|   | k | Mount support A onto rods B and fix with lock-nuts J (hand tight) Note: if not enough of the thread is visible, push down pipes L and the insulation pieces as far as they will go.                               |
|   | l | Carefully place the machine upright on its stand.   |
|   | m | Tighten the lock-nuts J with the spanners / wrenches  |

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|---|---|---|
| 5 | a | Attach the double panel Ha. <b>Note that there is one edge of the end piece that has no screw holes. The opening lids should be positioned on this edge.</b> The other panel is screwed on. You might have to press down and compress the insulation slightly to line up the holes. |
|   | b | Screw on panel Hd so that the opening lids can be clipped shut.   |
|   | c | Panels Ha and Hb are mounted so that there are handles on every other panel.  |

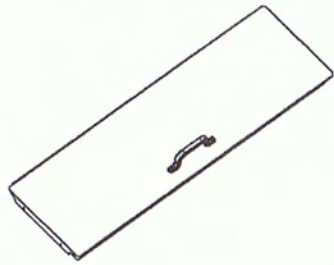
|     |   |
|-----|---|
| 6/7 | Push the plastic bolts V through the holes in end panel E and through the insulation Fa. Place plastic washers T over the bolts and tighten nuts U until the insulation is compressed about ¼" or 5mm. You will find it easier if you carry out this operation while you are putting the panels on. |
|-----|---|

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|---|--|
| 8 | Fix diagonal bracing piece Q using bolts P and nuts J. |
|---|--|

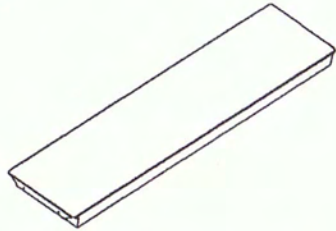
PARTS 2009-01



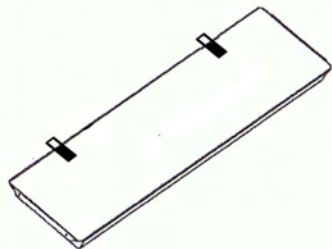
Ha(1x)



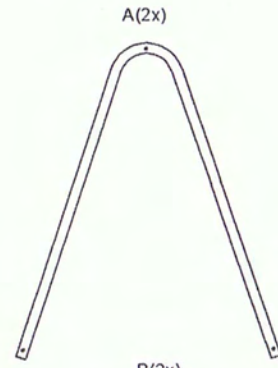
Hb(3x)



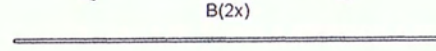
Hc (2x)



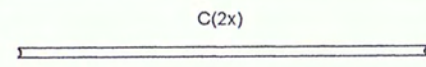
Hd (1x)



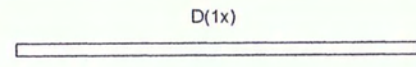
A(2x)



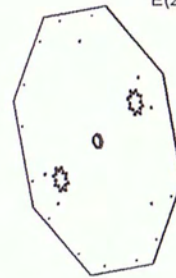
B(2x)



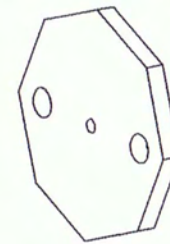
C(2x)



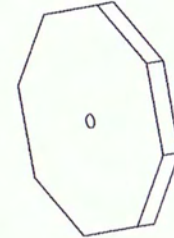
D(1x)



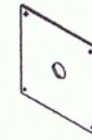
E(2x)



Fa(2x)



Fb(1x)



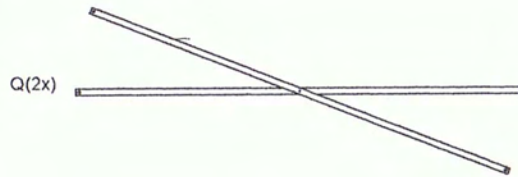
K(2x)



L(2x)



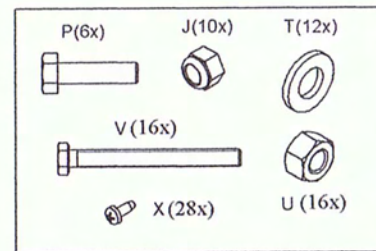
M(2x)



Q(2x)

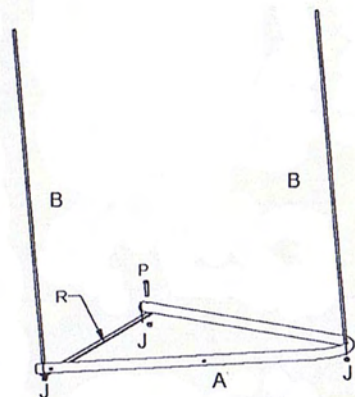


R(2x)

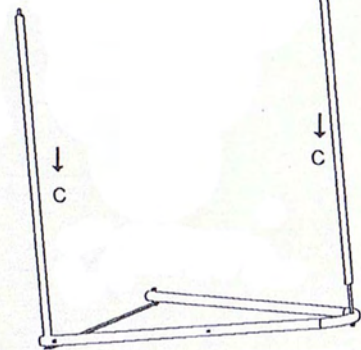


ASSEMBLY 2009-04

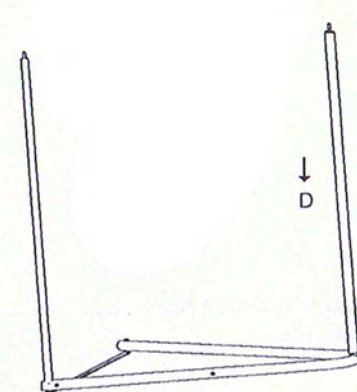
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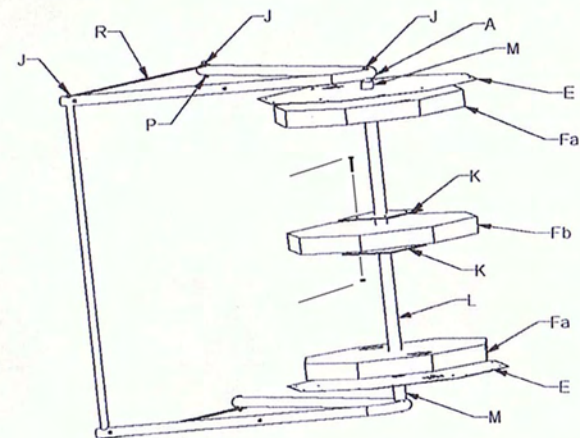
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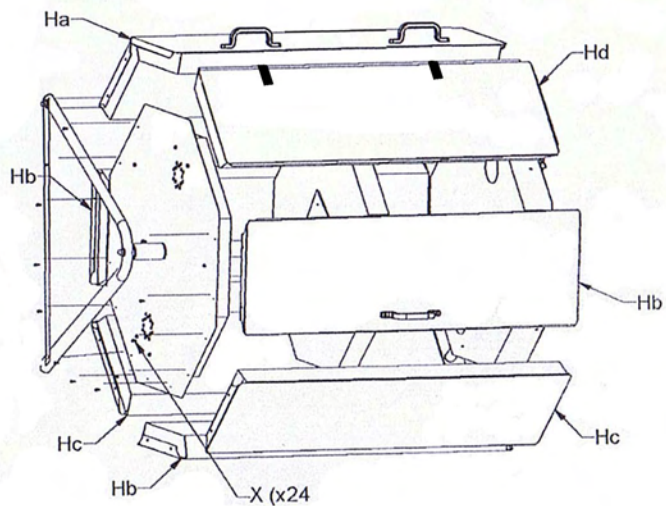
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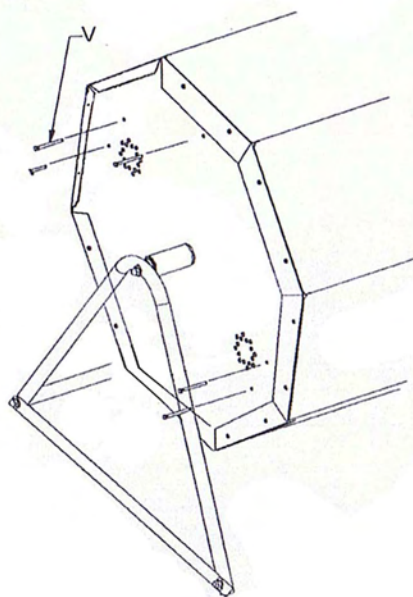
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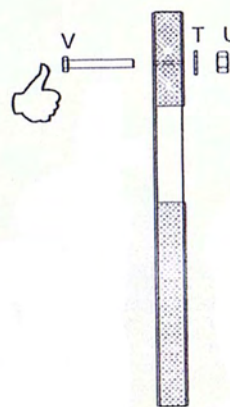
5.



6.



7.



8.

